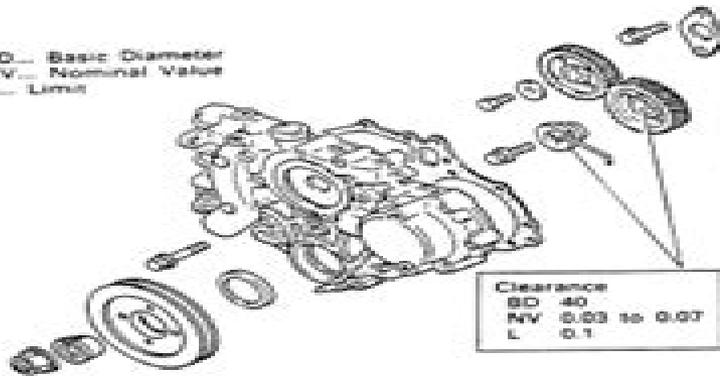


(2) Inspection

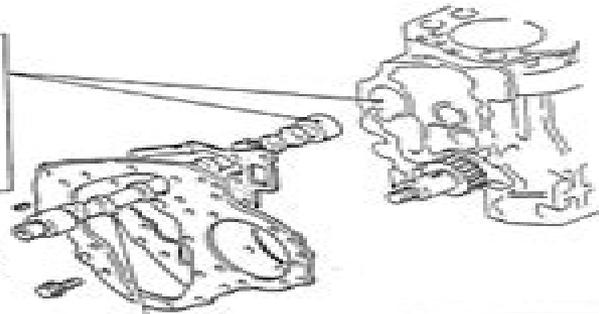
<DR>

Clearance
 No. 1 and 2 journals
 BD 54.5
 NV 0.04 to 0.09
 L 0.15
 No. 3 journal
 BD 53
 NV 0.04 to 0.09
 L 0.15

BD... Basic Diameter
 NV... Nominal Value
 L... Limit



Clearance
 BD 40
 NV 0.03 to 0.07
 L 0.1



Item	NV	L	Remarks
Cam height (Difference between cam major axis and base circle diameter)	6.85	6.38	Cam major axis 48.929 Base circle diameter 40.080
Bend	0.02 or less	0.05	

814128

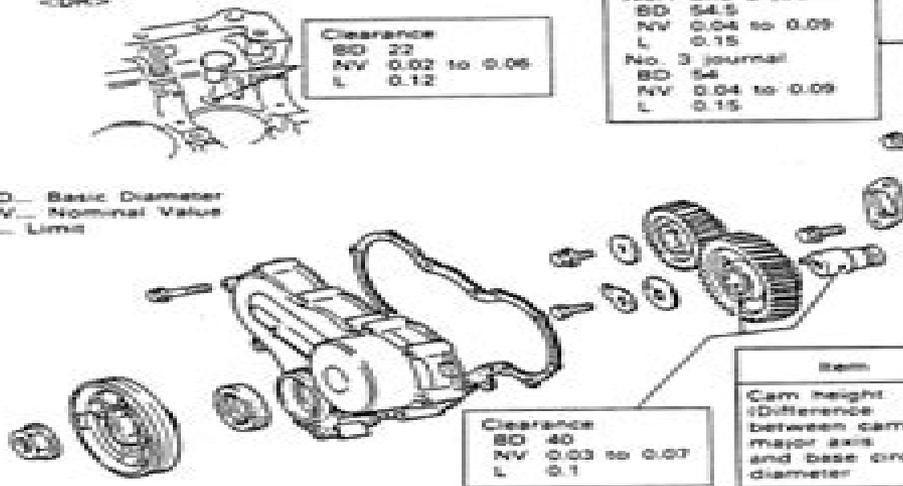
<DR>

Clearance
 BD 22
 NV 0.02 to 0.06
 L 0.12

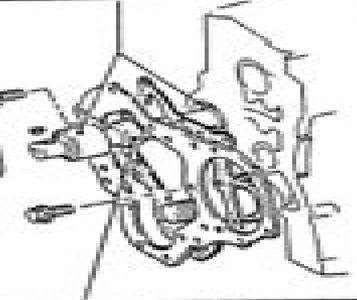
Clearance
 No. 1 and 2 journal
 BD 54.5
 NV 0.04 to 0.09
 L 0.15
 No. 3 journal
 BD 54
 NV 0.04 to 0.09
 L 0.15

No. 4 journal <BORIS>
 BD 53
 NV 0.04 to 0.09
 L 0.15

BD... Basic Diameter
 NV... Nominal Value
 L... Limit



Clearance
 BD 40
 NV 0.03 to 0.07
 L 0.1



Item	NV	L	Remarks
Cam height (Difference between cam major axis and base circle diameter)	7.19	6.69	Cam major axis 48.815 Base circle diameter 39.426
Bend	0.02 or less	0.05	

814128

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AN Whitehead



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