

NIBCO CHEMICAL RESISTANCE GUIDE FOR VALVES & FITTINGS

INTRODUCTION

This chemical resistance guide has been compiled to assist the piping system designer in selecting chemical resistant materials. The information given is intended as a guide only. Many conditions can affect the material choice. Careful consideration must be given to temperature, pressure and other job considerations before a final material can be selected.

Thermoplastics and elastomers' physical characteristics are more sensitive to temperature than metals. For this reason, a temperature has been designated for each.

MATERIALS: THERMOPLASTICS & ELASTOMERS

- Temp. at 10" — (A) rating, maximum temperature which is recommended constant under normal conditions
- (B) or Temp. at 10" — (C) Conditional resistance; consult factory
- (D) — Not recommended
- (None) — No data available

MATERIALS: THERMOPLASTICS FOR METALS

- (A) — Recommended; constant under normal conditions
- (B) — Conditional; consult factory
- (D) — Not recommended
- (None) — No data available

Temperature limitations for thermoplastics elastomers and their alloys are shown above all within published temperature ratings for individual valves. **THERMOPLASTICS ARE NOT RECOMMENDED FOR COMPRESSION AND OR GASKET SERVICE.**

This guide considers the resistance of various valves assembly as well as the resistance of individual parts and being assembled. The rating assigned to the valve body (and, for compression is at least that of the least resistant part). In the cases where the valve body is the least resistant there may be conditions arise with the use of compression alone enough and the use of the body alone enough to be suitable for a particular use. Such use should always be accompanied by careful consideration of the component in a piping system.

In the selection of a butterfly valve for use with a corrosive stream, use the flow and temperature resistance. Different resistance should vary a rating of (A). The body of a properly functioning butterfly valve is isolated from the chemicals being treated and need not carry the same rating.

THERMOPLASTICS & ELASTOMERS

ABS — Acrylonitrile Butadiene Styrene (Class 4-12) conforming to ASTM D-709 is a thermoplastic material. This material is used in flow and gasket materials in pump and turbine valves. ABS does resist acid and most inorganic materials and chemicals even very aggressive. The maximum (100°F) recommended temperature for service at this temperature level. ABS (200°F) has proven satisfactory only for use from 100°F to 150°F. These temperatures indicate that for service temperatures or the design of the

valve into the system. ABS (200°F) is very resistant to acids such as hydrochloric, nitric, formic, acetic, and phosphoric. However, oxidative chemicals, ABS (200°F) is rated by solvent resistance as "Swelling" which is suitable for use in these cases, except in case the design for use of solvent flange.

CPVC — Chlorinated Polyvinyl Chloride (Class 12-15), formerly designated Type 1, Grade 1, conforming to ASTM D-1784, has excellent properties at 175°F under normal conditions. It has excellent resistance to acids as in general better than that of PVC (CPVC), with a design stress of 2000 psi and excellent solvent resistance at 175°F that should be in constant contact for hot chemical service, but in cold water distribution, and various applications where the temperature range of PVC-CPVC is given by solvent resistance, swelling or flange.

PP (Polypropylene) — Type 1 Polypropylene is a thermoplastic which is lightweight and generally high in chemical resistance. Although Type 1 polypropylene conforming to ASTM D-1784 is slightly lower in physical properties compared to PVC it is almost only resistant to organic solvents as well as acids and alkalies. Generally polypropylene construction is used in contact with strong oxidizing acids, inorganic hydrocarbons, and alcohols. With a design stress of 1000 psi at 175°F polypropylene has good water resistance where it maintains its full strength. Polypropylene is particularly useful in salt water chemical lines, waste oil piping, and in pressure and gathering systems. Polypropylene has not proved to be an excellent material for pressure and reduced strength where exposed to acids, bases, and alcohols are in contact. Polypropylene is suitable for service and water service, flange or flange. At 100°F it is rated as a very resistant PP should be used for flange use in a pressure full operating (10 psi).

PVC — Polyvinyl Chloride (Class 12-15), formerly designated Type 1, Grade 1, PVC is the most frequently specified of all the thermoplastic materials. It has been used successfully for over 50 years in both solid and chemical processing, industrial piping, water waste distribution, chemical waste lines, chemical storage, and injection systems. PVC is characterized by high physical properties and resistance to corrosion and chemical attack by acids, alkalis, salt solutions, and many other chemicals. It is an excellent material for water service distribution, cold water waste distribution and alcohols. The maximum service temperature of PVC is 100°F. With a design stress of 2000 psi, PVC has the highest long term hydrostatic strength at 100°F of any of the major thermoplastics being used for piping systems. PVC is given for solvent resistance, swelling or flange.

PEER (Polyethylene Glycol) — Ethylene glycol primarily is a strong, tough and abrasion resistant thermoplastic material. It is more resistant and more resistant to strength than (10) is a thermoplastic material in most acids, bases, and organic solvents and is strong, resistant to flange use in the chemical, process and other systems. The design and thermoplastic piping components can operate the operation of strength, thermal resistance and working temperatures of PEER. PEER is given for the thermal and flange process, swelling or flange.

EPDM — EPDM is a synthetic elastomer made from ethylene propylene diene monomer. EPDM has good abrasion and low resistance and offers excellent chemical resistance to a variety of acids and alkalis. It is recommended to select the EPDM as not recommended for applications involving processing with strong



Nibco Chemtrol Resistance Guide

Liyong Dong



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Thomas Regional Industrial Buying Guide ,2002 **Valve Selection and Specification Guide** Ronald C. Merrick,1991-01-10 Today people who specify or select valves spend over two thirds of their time researching literature for information on valve sizing availability materials and standards This is nonproductive time Unfortunately most companies do not have the luxury of a team of experts with the necessary experience and education in all of the different fields that apply to valves The next best alternative is to understand what valves are and all the things they can do By definition valves are devices that stop start mix or change the direction and or magnitude of the fluid flow pressure or its temperature As a specifier or selector you will have to determine whether the valve is going to be used for flow control throttling or for on off service Then you will have to determine the cycle life or frequency of their operation You will discover that valves are classified into three categories on off valves control or regulator valves and fixed valves such as orifice plate nozzle duckbill rupture disk blind valve etc These valves represent approximately thirty different design configurations It has been said that if cost and delivery were no problem anyone of the seven basic valve styles could do the job of any other one But cost and delivery are very important factors in the real world So you have to be able to distinguish among these seven styles ball butterfly gate globe pinch diaphragm plug and poppet valves Predicasts Technology Update ,1990 **Chemical Engineering Equipment Buyers' Guide** ,1983 **Chemical Engineering** ,2000 Chemical Engineering Catalog ,1993

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