

SERVICE MANUAL

MODELS
Mercury/Mirage 25 and 30
1979 and up

With serial numbers
1401000 and up

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1. Introduction

The purpose of this manual is to provide the owner with the necessary information to perform routine maintenance and minor repairs on the outboard motor. It is not intended to be a substitute for professional service.



Before performing any service, read the instructions carefully. Failure to follow the instructions may result in injury or damage to the outboard motor.

The outboard motor is a precision instrument. It requires regular maintenance to keep it in good working order. Follow the instructions in this manual to ensure the best performance and longest life for your outboard motor.

For more information on outboard motors, contact your local dealer or the Mercury/Mirage Division of the Brunswick Corporation.

Thank you for choosing a Mercury/Mirage outboard motor. We hope this manual will help you to keep it in good working order for many years to come.

Mercury/Mirage Division
Brunswick Corporation
P.O. Box 1000
Edgewater, Maryland 21037



2. Safety

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1. Check the oil level in the oil tank. Add oil if necessary.

2. Check the fuel filter. Replace if necessary.

3. Check the spark plug. Replace if necessary.

4. Check the carburetor. Adjust if necessary.

5. Check the throttle cable. Adjust if necessary.

6. Check the propeller. Replace if necessary.

7. Check the lower unit. Replace if necessary.

8. Check the upper unit. Replace if necessary.

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(8) Fuel valve seat

- 1) Check the fuel valve and the life length of the fuel valve seat. Replace if necessary.
- 2) Apply the thread locking adhesive to the fuel valve seat installing screw (24-414-1). (Only use for the center, temporarily tighten and tighten with a screw driver inserted into the hole of the carburetor installing flange after tightening the inlet manifold (Fig. 54).



Fig. 54 Installing the fuel valve assembly

- 3) Repeat any forcible installation, bending or contact to other parts.

(10) Fuel filter

- 1) Confirm that there is neither water nor sludge blockage.
Check: The plate washer is inserted in both above and below the installed part (see manual).

(11) Air cleaner

- 1) Be sure to apply a thread locking agent to the screw before installing this in the carburetor (Do not fail to insert the air cleaner gasket and make sure not to reverse its correct position).

(12) Throttle mechanism

- 1) Apply a thread locking adhesive to the ball joint B and tighten to the specified torque.
- 2) Apply a thread locking adhesive to the throttle cam installing screw (24-414-1).
- 3) Apply grease to the sliding portion of the throttle cam advance arm and slide it to the ball joint portion.
- 4) Carry out adjustment in the following order. Be sure to do this after the adjustment of the throttle assembly has been completed.
a) Turn the handle grip to set to that the upper center of the carburetor throttle lever is at the

2. Rebuilding engine and fuel assembly

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Outboard Service Manual 1997

SJ Ball



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