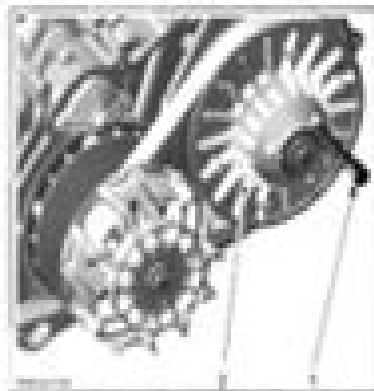


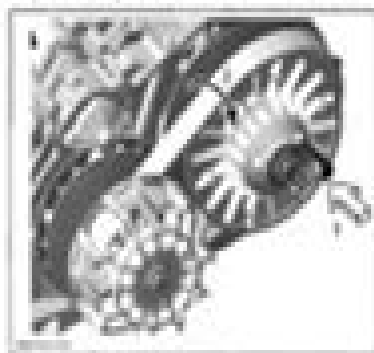
## Section 07 TRANSMISSION

### Subsection 01 CONTINUOUSLY VARIABLE TRANSMISSION (CVT)



1. Pry out belt no. 4.
2. Pry out belt no. 4.

To remove belt no. 4, use the belt tool to pry the top edge of timing belt, as shown.



1. Pry out belt no. 4.
2. Pry out belt no. 4.

#### Inspection

Inspect belt for cracks, fraying or abnormal wear. Replace if necessary.

Check drive belt width at end teeth. Replace if it is out of specification (see table below).

Drive belt width	
Drive belt width	22.00 mm (7/8 in.)



1. Pry in belt no. 4.
2. Pry in belt no. 4.

#### Installation

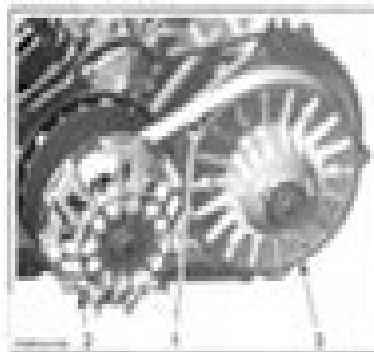
For installation, reverse the removal procedure. Pay attention to following points.

The maximum drive belt life span is obtained when the drive belt has the proper rotation direction. Install it so that the arrow printed on belt is pointing towards the back of the vehicle.

**NOTE:** Put a small amount of Lubricant (SDS 004 250-000 000) on the groove of CVT cover to ease installation of CVT cover with gear no. 3.

Insert the corner top screws of pump in first. Insert the other screws then torque them in a clockwise sequence.

#### DRIVE PULLEY



1. Pry out drive pulley.
2. Pry out drive pulley.

## Section 07 TRANSMISSION

### Subsection 01 CONTINUOUSLY VARIABLE TRANSMISSION (CVT)

#### Removal

Remove belt no. 4.

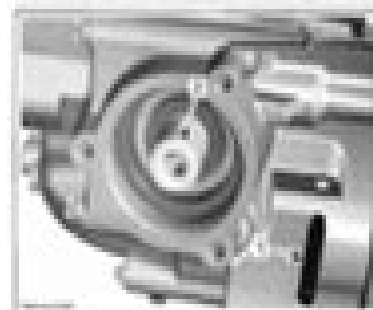
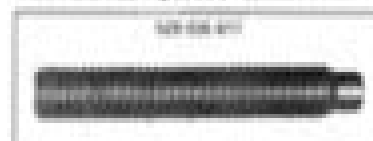
**NOTE:** To remove drive pulley, test procedures can be followed.

#### WARNING

Drive pulley screw has a left-hand thread.

#### First possible procedure

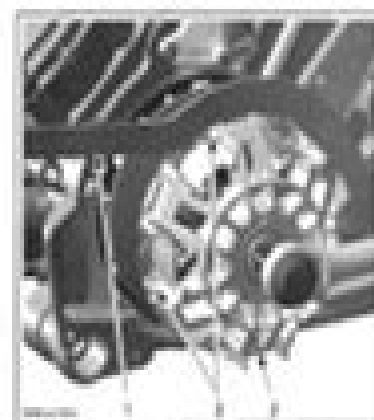
- Remove the lock pin.
- Put pin at TDC and lock crankshaft with the crankshaft locking tool (SDS 524 025 01 0).



1. Remove lock pin.
2. Remove lock pin.

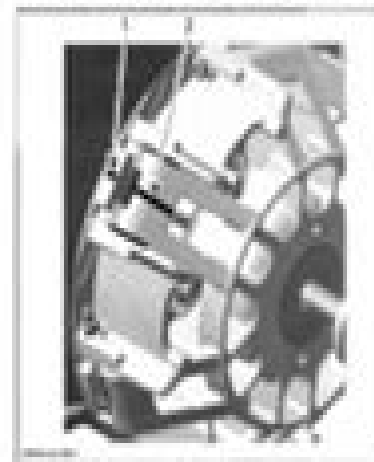
#### Second possible procedure

- Lock drive pulley with the crank locking tool (SDS 524 025 000).



1. Pry out drive pulley.
2. Pry out drive pulley.
3. Pry out drive pulley.

**CAUTION:** Prior to removing the drive pulley, make timing belt and gearcase cup together to ensure correct reinstallation. There are only 4 ways mounted out of 8 possible positions.



1. Pry out drive pulley.
2. Pry out drive pulley.

Remove drive pulley screws, spring washer and thrust washer.

# Outlander Xt 400 Manual

**John Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **Outlander Xt 400 Manual:**

**Australian Viticulture** ,1996      Forthcoming Books Rose Army,1990      **Honda Foreman 400 and 450 ATVs** Alan Ahlstrand,John Harold Haynes,2002 Every Haynes manual is based on a complete teardown and rebuild contains hundreds of hands on photos tied to step by step instructions and is thorough enough to help anyone from a do it your selfer to a professional      *Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342* John Haynes,1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      **Yamaha YFM350 and YFM400 ATV Owners Workshop Manual** Alan Harold Ahlstrand,John Harold Haynes,2004-11 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index      **Outlander Technical Information&body Repair Manual** Mitsubishi Jidōsha Kōgyō Kabushiki Kaisha,2002      Polaris Sportsman 400, 450 & 500 1996-2013 Manual Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp      *Honda TRX400EX Fourtrax/Sportrax and TRX400X 1999-2014* Penton Staff,2016-11-15 Clymer ATV repair manuals are written specifically for the do it yourself enthusiast From basic maintenance to troubleshooting to complete overhaul Clymer manuals provide the information you need The most important tool in your tool box may be your Clymer manual get one today Covers TRX400EX Fourtrax 1999 2000 TRX400EX Sportrax 2001 2014

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*Polaris ATV Owners Workshop Manual* Alan Ahlstrand, John Harold Haynes, 2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs

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