

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:	
DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
Displacement:	
DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.89 cu. in.)

Spark Plug:	
NGK	B8HS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type	Breakerless
Carburetor:	

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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\*1984 DT50 models use NGK B8HS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES—CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:	
DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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#### TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)
Crankcase	40-60 N·m† (29-44 ft.-lbs.)
Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)

Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# Outboard Motors Suzukiable Service Read Manual

**Eugene Stagner**



## **Outboard Motors Suzukiable Service Read Manual:**

**Old Outboard Motor Service Manual; Vol. 1, Covering Motors Below 30 Horsepower Prior to 1969** Old Outboard Motor Service Manual,1983      **Outboard Motor Service Manual** ,1991      **Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books      [Suzuki Outboard Motor, DT7.5-9](#) ,1976      **Outboard Motors Maintenance and Repair Manual** Jean-Luc Pallas,2006-12-13 The aim of this book with its superb step by step photographs and detailed diagrams is to enable every owner to understand the workings of an outboard motor 2 or 4 stroke and be able to fix it with relative ease It includes an explanation of the different parts that make up the engine and how they interact how fuel is transformed into propulsion regular maintenance and repair worksheets to help even the most mechanically ignorant to work on their outboard engine with confidence the most common causes of breakdown troubleshooting tables to allow you to diagnose and fix the most common engine problems and advice on how to winterize your outboard in one short afternoon After reading this book your outboard will no longer be a potential bother to you but an ally for better boating      *Suzuki Outboard Motor DT 50/60/65* ,1987      [Outboard Motor Service Manual](#) ,1983

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