

Command	Content	Transfer Direction
C, DIR	Request to send directory data	HOST → CNC

C	.	D	I	R	%	a	b	c
---	---	---	---	---	---	---	---	---

	Data	Code	Data Length
a	Machine number <i>Note: If the group No. and the machine No. are both "1", the machine number will be "0101".</i> Group No. (0~99) Machine No. (0~99) Each number must be right-justified with a leading zero.	JIS8	4 bytes
b	Directory number (00~99) 00: directory data from No. 1 to 50 01: directory data from No. 51 to 100 ↓ 99: directory data from No. 4951 to 5000	JIS8	2 bytes
c	Filename 1) Consists of a main filename and a filename extension 2) A filename shorter than 20 characters must be left-justified with spaces added. 3) Wild cards ("*" and "?") are usable. *: Represents an arbitrary character string and can be used only once each in main filename and in filename extension. ?: Means an arbitrary one character.	JIS8	20 bytes

Okuma Osp700 Parameter Manual

DP Hallahan



Okuma Osp700 Parameter Manual:

Unveiling the Magic of Words: A Report on "**Okuma Osp700 Parameter Manual**"

In a global defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their ability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**Okuma Osp700 Parameter Manual**," a mesmerizing literary masterpiece penned by way of a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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