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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271	<a href="#">78421.25-N-1008-010</a> <a href="#">78421.45-P-1008-029</a>
4	Remove clutch position sensor (GSM) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (1025)	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly	
6	Install in the reverse order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in teach-in process	(A) The process is completely menu-assisted under: <ul style="list-style-type: none"> <li>• "CPC - Drive control (ADD)"</li> <li>• "Inclination"</li> <li>• "Teach-in process"</li> <li>• "Teach-in cycle"</li> </ul>	
9	End actiVEM and disconnect diagnostic system		

Bolt: Clutch position sensor

# Mercedes Benz Actros Maintenance Manual

**Daniel F McAuley**



## **Mercedes Benz Actros Maintenance Manual:**

**Transmissions and Drivetrain Design** Michael Hilgers, 2025-08-22 The aim of this work consisting of 9 individual self contained booklets is to describe commercial vehicle technology in a concise and illustrative way Compact and easy to understand it provides an overview of the technology that goes into modern commercial vehicles Content of this volume This volume Transmissions and Drivetrain Design begins with an explanation of how driving resistance and the engine characteristics factor into the configuration of the transmission and transmission ratios The transmission and its associated assemblies are presented in detail providing a clear understanding for training and practical applications Other components of the drivetrain such as the propeller shaft the clutch and the retarder are also discussed *Advanced Materials in Automotive Engineering* Jason Rowe, 2012-02-21 The automotive industry is under constant pressure to design vehicles capable of meeting increasingly demanding challenges such as improved fuel economy enhanced safety and effective emission control Drawing on the knowledge of leading experts Advanced materials in automotive engineering explores the development potential and impact of using such materials Beginning with a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications Advanced materials in automotive engineering goes on to consider nanostructured steel for automotive body structures aluminium sheet and high pressure die cast aluminium alloys for automotive applications magnesium alloys for lightweight powertrains and automotive bodies and polymer and composite moulding technologies The final chapters then consider a range of design and manufacturing issues that need to be addressed when working with advanced materials including the design of advanced automotive body structures and closures technologies for reducing noise vibration and harshness joining systems and the recycling of automotive materials With its distinguished editor and international team of contributors Advanced materials in automotive engineering is an invaluable guide for all those involved in the engineering design or analysis of motor vehicle bodies and components as well as all students of automotive design and engineering Explores the development potential and impact of using advanced materials for improved fuel economy enhanced safety and effective mission control in the automotive industry Provides a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications Covers a range of design ideas and manufacturing issues that arise when working with advanced materials including technologies for reducing noise vibration and harshness and the recycling of automotive materials **Motor Industry Magazine** ,2007-02 *World Defence Systems* ,2003 *Getriebe und Antriebsstrangauslegung* Michael Hilgers, 2016-09-15 Die komplexe Nutzfahrzeugtechnik anschaulich darzustellen ist Ziel dieses Werkes das aus 9 einzelnen in sich abgeschlossenen Beitr gen besteht Kompakt und gut verst ndlich bietet es den berblick heutiger Technik im Nutzfahrzeug Ausgehend von den grundlegenden Anforderungen des Kunden werden die konzeptionsbestimmenden Charakteristika und Systeme in geschlossenen Beitr gen fundiert dargestellt Dieser Band Getriebe und Antriebsstrangauslegung erl utert zun chst wie

Fahrwiderstand und Motorcharakteristik zur Auslegung des Getriebes und der Übersetzungen führt Das Getriebe mit seinen Baugruppen wird detailliert vorgestellt so dass ein gutes Verständnis für Ausbildung und Praxis geschaffen wird Weitere Bauteile des Antriebsstrangs wie Gelenkwelle Kupplung und Retarder werden behandelt **Mercedes-Benz Truck** Mercedes-Benz Truck Co, *Jane's International Defense Review*, 2005 **Maintenance Manual [Mercedes-Benz], Passenger Cars** Daimler-Benz Aktiengesellschaft, 1976\* Maintenance Manual, Passenger Cars, USA Version Daimler-Benz Aktiengesellschaft, 1978 **Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual** Pete Gill, 2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc **Mercedes-Benz 230 1963-1968 Autobook** Veloce Press, 2001-11-01 Veloce Press in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance Maintenance Manual, Passenger Cars, 1974 **Mercedes-Benz C-Class Service and Repair Manual** A. K. Legg, 2000 **Mercedes-Benz Repair and Tune-Up Guide** Motorbooks International, 1987-08 Reprint of a Glenn's manual covering repairs to 180 190 200 219 220 230 250 300 and 600 models Includes performance and mechanical specs wiring diagrams and selected Road Track road tests Pub 1966 **Mercedes Benz 123 Series Service and Repair Manual** Larry Warren, John Harold Haynes, 2014-04 This is a maintenance and repair manual for the DIY mechanic It covers the Mercedes Benz 123 series **Deutsche Nationalbibliographie und Bibliographie der im Ausland erschienenen deutschsprachigen Veröffentlichungen**, 1997 **Maintenance Manual USA, Passenger Cars, Volume 1**, 1981 *Mercedes-Benz Owners Workshop Manual* A. K. Legg, 2014 Models covered UK 250 and 250 long wheelbase Saloons 2525 cc 250 T Estate 2525 cc 280 and 280 E Saloons 2746 cc 280 TE Estate 2746 cc 280 C and 280 CE Coupes 2746 cc **Mercedes-Benz 190, 190E & 190D** Steve Rendle, 2004 *Workshop Manual for Mercedes-Benz* Roy Newton, 1972

## Decoding **Mercedes Benz Actros Maintenance Manual**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Mercedes Benz Actros Maintenance Manual**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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