



Splitting the tractor between the gearbox and the spacer or center housing (3 cylinder)

## SPLITTING THE TRACTOR BETWEEN THE GEARBOX AND THE SPACER OR CENTER HOUSING (3 CYLINDER)

### Splitting procedure

2.02A-05

#### Special Tools:

MF.3012 Tractor splitting track.

MF.367B Transmission housing wrench

#### Dis-assembly

1. Drain the transmission oil via the drain plugs on the transmission case and center housing.
2. Disconnect both foot plates at their front mounting brackets.
3. Disconnect the rear lighting cable from under the left hand side of the instrument panel and the securing clip from a gearbox top cover securing bolt.
4. Disconnect the foot brake rods.
5. Disconnect the cover of gearbox.
6. Disconnect the hydraulic pipes which go to of IPTD and spool valve.
7. In 4WD models remove the shaft, tractor under the transmission with the fixed stand.
8. Using the MF.3012 tractor splitting track, support the tractor under the transmission with the fixed stand, and under the center housing with the trolley and rails.
9. If the tractor is fitted with a horizontal exhaust system, remove the bolt, nut, washer and clip securing the silencer to the exhaust down pipe, then release the down pipe from the silencer.

10. Remove the 16 bolts and 11 nuts securing the gearbox and spacer housing to the center housing.
11. Withdraw the rear axle and Center housing rearwards.
12. Discard the gasket.
13. Remove the split pin from the shear tube, but only if absolutely necessary.

#### Re-assembly

14. Fit the rear drive shaft into the epicyclic high/low coupler, with the high/low gear lever in low gear, and the main gear lever in the third gear position.
15. Fit the shear tube onto the pinion with the holes around the tube towards the front.
16. Fit two guide studs, approximately 100 mm long a T16 inch UNOC, in to the top left and right sides of the transmission flange.
17. Clean off both flanges of the gearbox and center housing removing all traces of oil and grease.
18. Fit a new gasket dry with the two internal lobes fitted to the bottom of the transmission case as shown in the illustrations on page 2A-8.

# Mf 431 Service Manual

**Thomson Gale**



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## **Table of Contents Mf 431 Service Manual**

1. Understanding the eBook Mf 431 Service Manual
  - The Rise of Digital Reading Mf 431 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mf 431 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mf 431 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 431 Service Manual
  - Personalized Recommendations
  - Mf 431 Service Manual User Reviews and Ratings
  - Mf 431 Service Manual and Bestseller Lists
5. Accessing Mf 431 Service Manual Free and Paid eBooks
  - Mf 431 Service Manual Public Domain eBooks
  - Mf 431 Service Manual eBook Subscription Services
  - Mf 431 Service Manual Budget-Friendly Options
6. Navigating Mf 431 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mf 431 Service Manual Compatibility with Devices
- Mf 431 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mf 431 Service Manual
  - Highlighting and Note-Taking Mf 431 Service Manual
  - Interactive Elements Mf 431 Service Manual
- 8. Staying Engaged with Mf 431 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mf 431 Service Manual
- 9. Balancing eBooks and Physical Books Mf 431 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mf 431 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mf 431 Service Manual
  - Setting Reading Goals Mf 431 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mf 431 Service Manual
  - Fact-Checking eBook Content of Mf 431 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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