



FIG. 31



FIG. 32

## VALVE SPRINGS AND VALVE STEM SEALS

Valve springs, seating washers, caps, and locks are interchangeable between intake and exhaust valves. However, valve stem seals may differ. Fig. 31. Red silicone rubber seals, 1, are used only on intake valves. Black viton rubber seals, 2, are used on exhaust or intake valves.

Standard size valve stem seals should be used with standard size and 0.08 mm (0.003 in.) oversize valve stems. Valve stem seals of 0.38 mm (0.015 in.) and 0.76 mm (0.030 in.) oversizes should be used with 0.38 mm (0.015 in.) and 0.76 mm (0.030 in.) oversize valve stems. However, standard size valve stem seals can be used with oversize valve stems, if necessary.

Inner and outer valve springs must be installed with closely wound end (damper coils) toward cylinder head. Check valve springs in a spring tester and compare with following values:

### Outer Valve Springs:

Load at 45.2 mm	
(1.78 in.)	178 ± 9N (40 ± 2 lbs.)
Load at 34.5 mm	
(1.358 in.)	321 ± 16N (72.1 ± 3.6 lbs.)

### Inner Valve Springs:

Load at 38.7 mm	
(1.5625 in.)	68 ± 3N (15.4 ± 0.77 lbs.)
Load at 29.0 mm	
(1.140 in.)	149 ± 7N (33.5 ± 1.67 lbs.)

## ROCKER ARM SHAFT ASSEMBLY

### DISASSEMBLING ROCKER ARM SHAFT ASSEMBLY

1. Remove snap ring and washer from each end of rocker shaft.
2. Remove rocker arms, support brackets (to ease removal, spread bone in each bracket by driving a narrow chisel into slot), and spacer springs, Fig. 32. Lay all parts in order so they will be installed in their original locations.
3. Remove locating screw from oil head connection and remove connection from shaft.

# Mf 60 Service Manual

**Daniela Niemeyer**



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## **Table of Contents Mf 60 Service Manual**

1. Understanding the eBook Mf 60 Service Manual
  - The Rise of Digital Reading Mf 60 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mf 60 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mf 60 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 60 Service Manual
  - Personalized Recommendations
  - Mf 60 Service Manual User Reviews and Ratings
  - Mf 60 Service Manual and Bestseller Lists
5. Accessing Mf 60 Service Manual Free and Paid eBooks
  - Mf 60 Service Manual Public Domain eBooks
  - Mf 60 Service Manual eBook Subscription Services
  - Mf 60 Service Manual Budget-Friendly Options

6. Navigating Mf 60 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mf 60 Service Manual Compatibility with Devices
  - Mf 60 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mf 60 Service Manual
  - Highlighting and Note-Taking Mf 60 Service Manual
  - Interactive Elements Mf 60 Service Manual
8. Staying Engaged with Mf 60 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mf 60 Service Manual
9. Balancing eBooks and Physical Books Mf 60 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mf 60 Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mf 60 Service Manual
  - Setting Reading Goals Mf 60 Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mf 60 Service Manual
  - Fact-Checking eBook Content of Mf 60 Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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