

its for wear or damage.
and gaskets.

ernor arm on shaft and
er.

spool and washer on
th retaining ring.

por gear and weight as-
r shaft and secure with
crews.

ft into position in cylinder

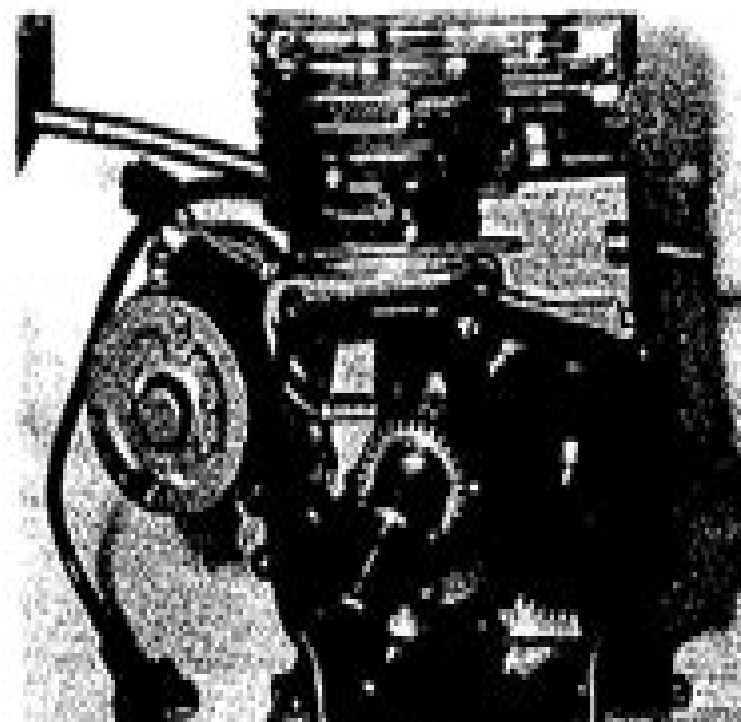
ring compressor and in-
connecting rod into cyl-
entification mark on rod
side of engine. See Fig.

with marks aligned and
nd bolts. Tighten retain-
n.-lbs. torque, then secure
s.

8, rotate crankshaft to
olve lifters and camshaft.
as shown in Fig. 9.



**FIG. 8 — CAMSHAFT AND VALVE
LIFTER REMOVED**



quence shown to 140-200 in.

CYLINDER BLOCK

Inspect cylinder block as fol-

1. Check all gasket surface
they are free of gaskets, so
deep scratches or nicks.

2. Check cylinder bore for
taper or out of round. If the
does not exceed .005" or
round, deglaze cylinder wall
new set of rings.

*NOTE: If gauges are n
for checking cylinder we
and quite accurate metho
lows:*

- a. Use top of piston and
ton ring to bottom of cy*
- b. Measure ring end gap.*
- c. Move the same ring to
travel in cylinder bore
measure ring end gap.*

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