

Opel Astra 1992-1998 Workshop Manual



Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards steering side of the engine.

INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and 90°-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	90° + 90° + 90°
1.8 / 2.0 L ₄	25 Nm	90° + 90° + 90°

*After test run, turn a further 30° + 15°



Fig. 80



Fig. 81



Fig. 82

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M Planty



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Unveiling the Power of Verbal Beauty: An Psychological Sojourn through **Opel Astra English Manual**

In a global inundated with displays and the cacophony of immediate transmission, the profound energy and emotional resonance of verbal beauty usually diminish into obscurity, eclipsed by the regular assault of sound and distractions. However, located within the lyrical pages of **Opel Astra English Manual**, a captivating function of fictional elegance that impulses with natural thoughts, lies an remarkable trip waiting to be embarked upon. Written with a virtuoso wordsmith, this magical opus manuals viewers on a mental odyssey, delicately revealing the latent potential and profound affect embedded within the complicated internet of language. Within the heart-wrenching expanse with this evocative analysis, we can embark upon an introspective exploration of the book is central subjects, dissect its charming publishing model, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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