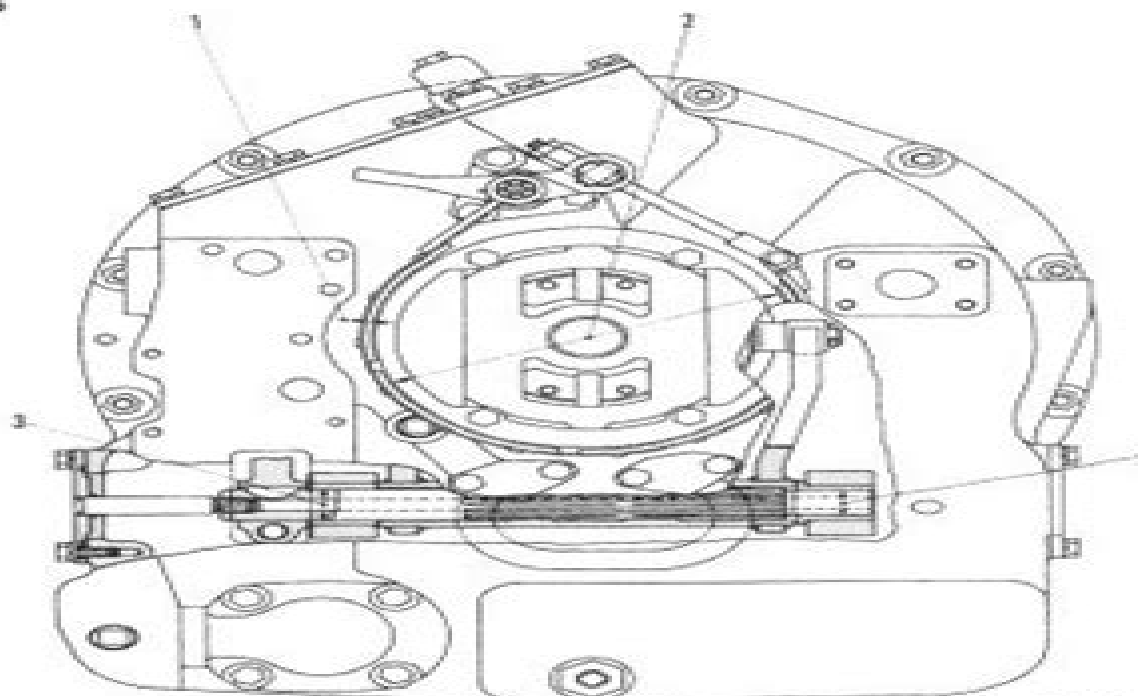


3) Inertia brake



24F002

Unit: mm

No.	Check item	Criteria					Remedy
1	Assembled thickness of inertia brake lining	Standard size		Repair limit			Refining or replacement
		7.5		6.6			
2	Outer diameter of inertia brake drum	240		237			Replace
3	Width of weight and clearance between shifter fork shaft and bushing	Standard size	Tolerance		Standard clearance	Clearance limit	Replace bushing
			Shaft	Hole			
4		34	0 -0.025	+0.064 +0.026	0.025 ~ 0.069	0.15	
4	Clearance between shifter fork shaft and bushing	27	-0.020 -0.041	+0.021 0	0.020 ~ 0.62	0.15	

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