

# MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

## Mercury MerCruiser

#	Supplement To	Part Number	Latest	Description	Scope		Related Diagram Set
					SN Range or Models	Years	
1	–	90-68648	Feb 1986	Engines & Drives	All	1963–1973	–
–	–	90-73033		Jet Drive 400	All	1975	–
2	–	90-71707	Feb 1986	Engines, Drives & Jet Drive 400	All	1974–1977	–
3	–	90-95693 R1	Aug 1988	Engines: 4-Cylinder, L6 & V8	All	1978–1984	–
4	–	90-86137	Feb 1986	Stern drives: MC 120 to 260	All	1978–1982	–
5	–	90-12935	Oct 1985	Stern drives: TR and TRS	All	1978–1993	–
6	–	90-12934-2	Oct 1997	Stern drives: R, MR, Alpha One & Alpha One SS	All	1983–1990	–
7	–	90-12410	Nov 1985	Engines: GM V6	All	1983–1993	–
8	–	90-44553 R2	Dec 1993	Engines: MM 4-Cylinder	All	1985–1989	–
9	–	90-14499 R1	Aug 1987	Engines: GM V8	All	1985–1988	–
10	–	90-14693-1R1	Jan 1994	Engines: GM 4-Cylinder	All	1985–1989	–
11	–	90-17431-4	Mar 1988	Stern drives: Bravo	All	1988–1998	–
12	–	90-814099-2	Jan 1996	Engines: 5-Cylinder & 6-Cylinder Diesel	All	1989–1993	–
13	–	90-816462 R2	Jun 1995	Engines: GM 4-Cylinder	All	1990–1997	–
14	–	90-818177-3	Apr 2001	Stern drives: Alpha One Gen II	All	1991–	–
15	–	90-816463	Mar 1992	Engines: GM V8	All except High Performance	1989–1992	–
16	–	90-823224-2	Jul 1996	Engines: GM V8 454cid & 502cid	Gen V–Gen VI	1993–1997	–
17	–	90-823225-1	Oct 1996	Engines: GM V8 305cid & 350cid	All	1993–1997	–
				Engines: GM V8 5.0L		1993–1995	–
18	–	90-823226-1	Sep 1996	Engines: GM V6 Gen II Balance Shaft	All	1993–1997	–
19	–	90-823227	Jan 1994	Engines: V8 7.3L (IDI) Diesel	All	1994–1996	–
20	–	90-823228 R1	Jun 1994	Stern drives: Blackhawk	All	1994–1998	–
21	–	90-806934	Nov 1994	Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel	All	1994–	–
22	–	90-860074-1	Feb 2002	Engines: D-Tronic 2.8L & 4.2L (DI) Diesel	Starting SN 0K000001	1997–	–
22-S	22	90-860074020	Sep 2002	Engines: D4.2L 300 Diesel	All	2002–	–

# **Mercury Service Manual 1**

**Rosina Ehmann**



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