

# merCruiser

## I-DRIVE

### SERVICE MANUAL OUTLINE

- SECTION 1 - General Information
- SECTION 2 - Troubleshooting
- SECTION 3 - Drive Unit
  - PART A - Drive Shaft Housing Assembly
  - PART B - Gear Housing Assembly
- SECTION 4 - Transom Plate Assembly
- SECTION 5 - Power Trim
- SECTION 6 - Power Steering
- SECTION 7 - Service Bulletins

#### NOTICE

This service manual has been written by the service department of Mer-Cruiser's mechanics and compiled when servicing the products, so

it is assumed that those persons servicing procedures of these motor products manufactured by Mer-Cruiser. That they have been trained servicing procedures includes the use of machinery the special Mer-Cruiser Marine from other suppliers.

We could not possibly know the trade of all conceivable procedures might be performed and of the results of each method. We each wide evaluation. These service procedures and/or recommended by the manufacturer satisfy himself that neither a will be endangered by the use

All information, illustrations taken in this manual are the information available at the

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