

69. Fit the key for the flywheel and push on the flywheel. Fit the thick washer and tighten up the flywheel with the nut. Tightening torque – 180 Nm (18 kpm – 130 lbf·ft). Use a counterhold through the flywheel.



71. M10&A. Install the stator generator with its bracket. Screw tight the tensioning bar to the engine. Earlier engines have a washer placed between the engine and bracket.
M107A. Install the alternator with its bracket. Screw tight the tensioning bar to the engine.



70. Oil the oil filter rubber gasket. Fit the oil filter and the oil pressure contact. Screw in the oil filter so far that the rubber gasket just touches the engine. Then screw tight a further half turn. IMPORTANT! Screw by hand.



72. Install the exhaust manifold. Fit a new gasket. Check to make sure that the rubber hose for the cooling water is in good condition. Fit the cooling water hose from the cooling water pump and tighten up the hose clamp.



Md6a Owners Manual

Helming



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