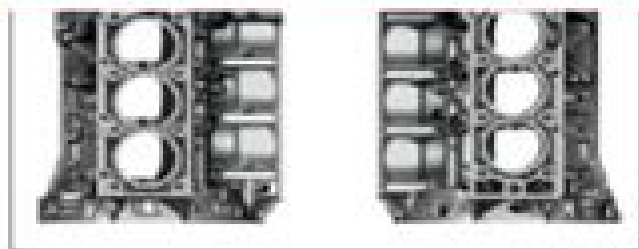


# Mercedes C-Class W204 2008-2014 Workshop Manual



**Fig. 10: Locating Insulator On Cylinder Head**

Courtesy of MERCEDES-BENZ USA

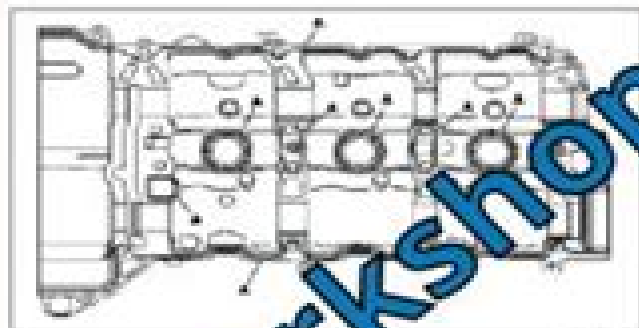
## INFORMATION ON CYLINDER HEAD CONTACT SURFACE - AMBILAN P-1000-45A

The cylinder head contact surface should only be machined if there is mechanical damage.

It should not be machined (by fine grinding) if the contact surface of the cylinder head is scored (wiped) in the longitudinal and transverse directions.

When the cylinder head is removed again, surface wiping will be removed and when the cylinder head bolts are tightened.

Stack removal from the cylinder head and cylinder conditions of an engine should together be assessed. If the cylinder head contact surface is machined, the valve seats must be reset.



**Fig. 11: Identifying Seals On Cylinder Head Cover**

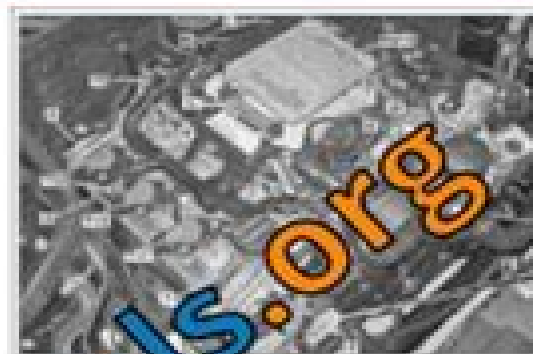
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## NOTES ON SEALING FOR TIMING CASE COVER - AMBILAN P-1000-41V-A

Engine 272

1) The lines (1) identify the applications of the sealant.

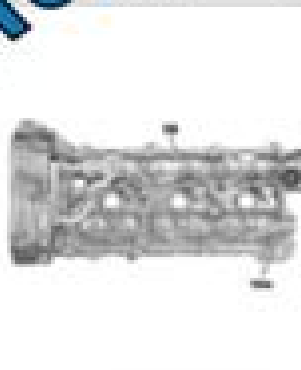
2) The sealing surface must be cleaned. Sealant should be applied only to the specified surface, in the form of a bead of height and width 1.3 mm (0.1 mm). The sealing compound must be applied within 10 mm. The sealing compound bead must not be spread. Use only the sealant indicated in Repair Materials.



- 1. Oil pan
- 2. Oil pan gasket
- 3. Oil pan cover
- 4. Oil pan cover gasket
- 5. Oil pan cover
- 6. Oil pan cover gasket
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**Sabine Zange**



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