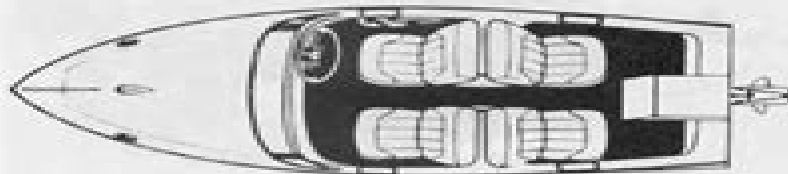


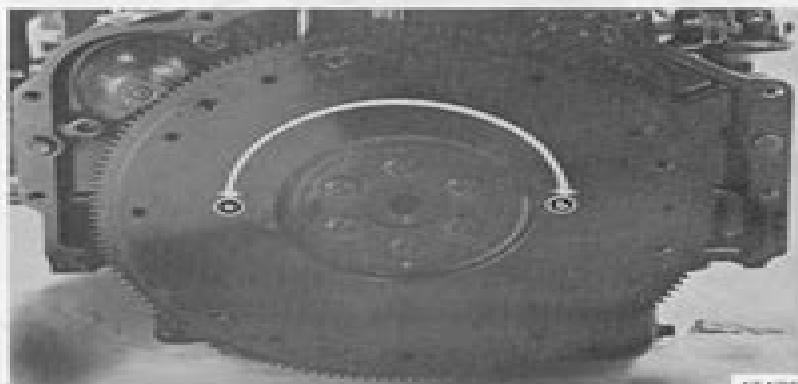
## Directional References

Front of boat is bow; rear is stern. Starboard side is right side; port side is left side. In this maintenance manual, all directional references are given as they appear when viewing boat from stern, looking toward bow.



## Engine Rotation

Engine rotation is determined by observing flywheel rotation from the rear (stern end) of the engine looking forward (water pump end). Propeller rotation is not necessarily the same as engine rotation. When ordering replacement engine, short blocks or parts for engine, be certain to check engine rotation. Do not rely on propeller rotation in determining engine rotation.



- a - Standard Left Hand Rotation - All MCM Stern Drive Engines, MIE Inboard L.H. Rotation Engines
- b - Opposite Right Hand Rotation - MIE Inboard R.H. Rotation Engines

## V-8 Engine Serial Number Locations



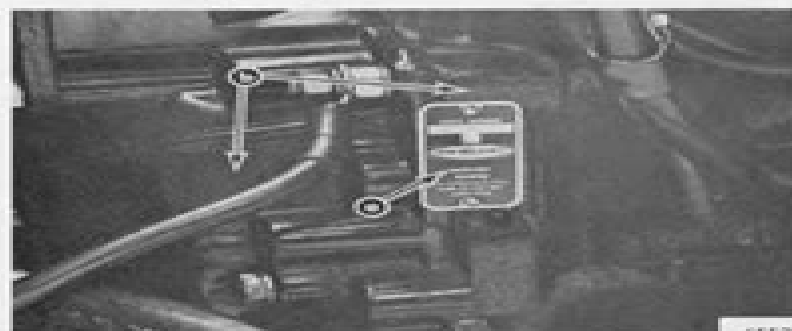
- a - Serial Number Plate
- b - Starter Motor

**MCM 200/230/260/350 Magnum/454 Magnum/320 EFI/5.0 Litre/5.0 Litre LX/5.7 Litre/7.4 Litre**



- a - Stamped in Serial Number

**MCM 300 Tempest Alpha One/TRS**



- a - Serial Number Plate
  - b - Starboard Side to Flywheel Bell Housing and Cylinder Block
- MCM 330 B/W/370 TRS (S.N. 6721528 and Above)**  
**MCM 420/MCM 575**

# **Mercury Service Manual 09 Gm V 8 Cylinder**

**RJ Alexander**



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