



- 1-Fuel Pump
- 2-Distributor
- 3-Coil
- 4-Knock Sensor (KS) Module
- 5-Data Link Connector (DLC)
- 6-Manifold Absolute Pressure (MAP) Sensor
- 7-Idle Air Control (IAC)
- 8-Throttle Position (TP) Sensor
- 9-Engine Coolant Temperature (ECT) Sensor
- 10-Electronic Control Module (ECM)
- 11-Fuel Pump Relay
- 12-Ignition/System Relay
- 13-Fuses (15 Amp) Fuel Pump, (15 Amp) ECM/DLC/Battery, (10 Amp) ECM/Injector/Ignition/Knock Module
- 14-Harness Connector To Starting/Charging Harness
- 15-Positive (+) Power Wire To Engine Circuit Breaker
- 16-Oil Pressure (Audio Warning System)
- 17-Load Anticipation Circuit (Not Used On MCM)
- 18-Water Temperature Sender
- 19-Gear Lube Bottle (Not used on Inboard models)
- 20-Manifold Air Temperature (MAT) Sensor

BLK	=	BLACK
BLU	=	BLUE
BRN	=	BROWN
GRY	=	GRAY
GRN	=	GREEN
ORN	=	ORANGE
PNK	=	PINK
PUR	=	PURPLE
RED	=	RED
TAN	=	TAN
WHT	=	WHITE
YEL	=	YELLOW
LIT	=	LIGHT
DRK	=	DARK

# **Mercruiser Thunderbolt 250 Manual**

**Outboard Marine Corporation**



## **MerCruiser Thunderbolt 250 Manual:**

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