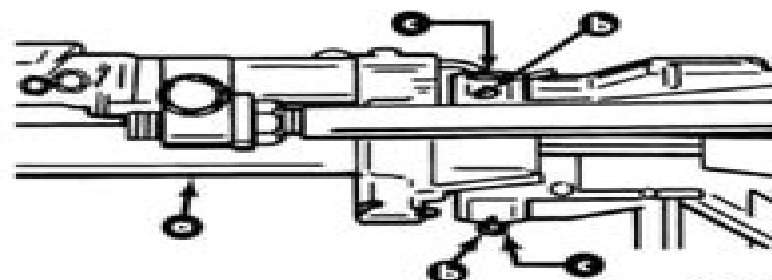


- c. Bend tab on tab washer down. Loosen pivot bolts or remove pivot pins. Use a screw to remove pivot pins. Remove power steering unit.



23256

**Power Steering Units Secured With Pivot Bolts**



23256

**Power Steering Units Secured With Pivot Pins**

- a - Power Steering Unit
- b - Tab Washer
- c - Pivot Bolt
- a - Power Steering Unit
- b - Cotter Pins
- c - Pivot Pins

2. If equipped, disconnect manual steering as follows:

- a. Remove cotter pin and clevis pin from clevis. Loosen the cable retaining nut. Disconnect clevis from steering lever.

or

- b. Remove cotter pin and clevis pin from the steering lever. Disconnect steering cable from clevis.



22065

**Single Installation Models**

- a - Steering Lever
- b - Steering Cable
- c - Cotter Pin
- d - Clevis Pin



50483

**Dual Installation Models**

- a - Steering Lever
- b - Clevis Assembly
- c - Steering Cable
- d - Cotter Pin
- e - Clevis Pin
- f - Tie Bar

# Mercury Alpha 1 Outdrive Manual

**John V. Crable**



## **Mercury Alpha 1 Outdrive Manual:**

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*NIOSH Manual of Analytical Methods* John V. Crable, 1977      **Mercury Stern Drive (1964 - 1992)** Seloc, 1999-05-01

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