



Fig. Fc.5

A section through the overdrive unit

- |   |  |  |
|---|--|--|
| 1. Sun wheel thrust bush.               | 19. Oil seal.                              | 35. Filter.  |
| 2. Soap ring for sun wheel.             | 20. Selective spacer.                      | 36. Pump plug.   |
| 3. Bearing retainer plate.              | 21. Spacer.                                | 37. Non-return valve spring.                               |
| 4. Thrust bearing.                      | 22. Bush.                                  | 38. 'O' ring.  |
| 5. Main casing.                         | 23. Thrust washer.                         | 39. Non-return valve ball.                                 |
| 6. Grooved pin.                         | 24. Uni-directional clutch, inner member.  | 40. Non-return valve seat.                                 |
| 7. Brake ring.                          | 25. Uni-directional clutch, outer member.  | 41. Pump body.   |
| 8. Planet wheel.                        | 26. Oil thrower.                           | 42. Main case housing for pump.                            |
| 9. Planet bearing.                      | 27. Annulus.                               | 43. Pump plunger.  |
| 10. Circlip.                            | 28. Inner lining of clutch sliding member. | 44. Spring for pump plunger.                               |
| 11. Rollers for uni-directional clutch. | 29. Outer lining of clutch sliding member. | 45. Pin for pump roller.                                   |
| 12. Annulus front bearing.              | 30. Clutch sliding member.                 | 46. Pump roller.   |
| 13. Rear casing.                        | 31. Sump filter and gasket assembly.       | 47. Gearbox third motion shaft.                            |
| 14. Speedometer driving gear.           | 32. Sump.                                  | 48. Key for pump cam.                                      |
| 15. Annulus rear bearing.               | 33. Thrust bearing housing.                | 49. Circlip.   |
| 16. Drive flange.                       | 34. Circlip.                               | 50. Pump cam.  |
| 17. Washer.                             |  | 51. Main case housing for sun wheel and oil transfer bush. |
| 18. Nut.                                |  |  |

# Mgb Workshop Manual Bentley

**Ensheng Dong**



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